

Tightening couples screw - washer

BOLT RANGE IN CONFORMITY WITH UNI 3740 - ISO 898 THICK PITCH				
Screw of	8,8 (8G)		10,9 (10K)	
	Preload [N]	Tightening couples [Nm]	Preload [N]	Tightening couples [Nm]
M 4	3830	3,07	5386	4,32
M 5	6269	6,03	8816	8,49
M 6	8844	10,38	12438	14,59
M 7	12941	17,1	18198	24,05
M 8	16234	25,16	22829	35,38
M 10	25850	50,53	36352	71,06
M 12	37693	87,08	53006	122,5
M 14	51763	138,5	72792	195
M 16	71253	212	100199	298,3
M 18	86582	291,7	121756	410,3
M 20	111333	413	156562	581
M 22	139187	558	195731	784
M 24	160319	710	225449	999
M 27	211155	1053	296936	1481
M 30	256587	1429	360826	2010
M 33	319967	1939	449954	2726
M 36	375386	2491	527887	3503
M 39	451310	3233	634655	4547
M 42	516715	4002	726630	5628